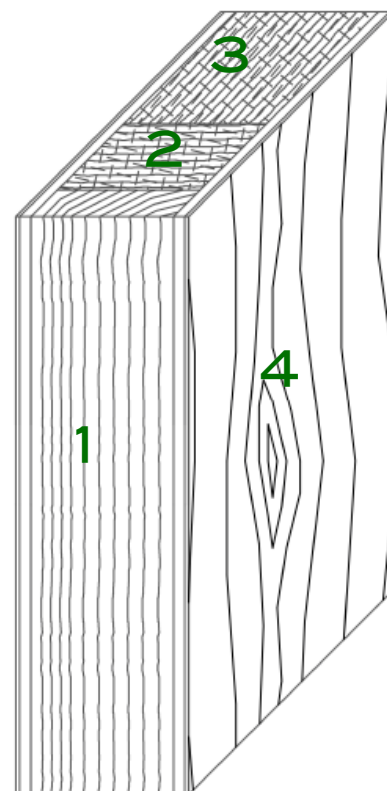


3 Ply



5 Ply

Hardwood Edge

1 Outer Stile :	3/8" (10mm) Hardwood outer stile (before trim). Painted, Primed or Raw
2 Stile Backer :	1" (25 mm) Structural Composite Lumber
3 Rail :	1 3/8" (35mm) Structural Composite Lumber (before trim)
4 Face :	Primed HDF, GrainArt™ HDF or Wood Veneer