

## 5003 / 5203

5 Ply Flush Particleboard Core  
20 Min. Fire Rated



Models	5003-HE, 5003-LE, 5203-HE, 5203-LE			
Thickness	1 3/4"			
Maximum Size	Non-Rated	Neutral Pressure (UL10B)	Positive Pressure Cat. A (UL10C)	Positive Pressure Cat. B (UL10C)
Singles	4'x9'	4'x9'	4'x9'	4'x9'
Pairs	8'x9'	8'x9'	8'x9'	8'x9'
Double Egress	8'x9'	8'x9'	8'x9'	8'x9'
Temp. Rise Rating	Max. 250°F @ 20 Min.			
Standards	Meets or exceeds WDMA I.S.-1A			
Faces	HPL, Domestic & Exotic Wood Veneer			
Adhesive Bond	Type 1 Crosslinked PVA			
Core Material	LD-2 Particleboard (ANSI A208.1)			
Core/ Edge Interface	Bonded			
Stiles	HE	3/8" Hardwood outer stile (before trim) bonded to a 1" Structural Composite Lumber inner stile		
	LE	1 3/8" Structural Composite Lumber (before trim) laminated with HPL or Veneer to match faces		
Rails	1 3/8" Structural Composite Lumber (before trim)			
Lites & Louvers	Per machining sheets provided at time of order			
Machining	Per machining sheets and hardware manufacturer's templates provided at time of order			
Recycled & Renewable Content	Please contact factory			
Weight	5.75 lb/ft <sup>2</sup> *			
Warranty	Lifetime warranty for interior use, see limited warranty for details			

\*Based on 3'x7' door leaf without additional blocking.