

3 Ply Flush Mineral Core
45-90 Min. Fire Rated



Models	3456-HE, 3606-HE, 3906-HE			
Thickness	1 3/4"			
Maximum Size	Non-Rated	Neutral Pressure (UL10B)	Positive Pressure Cat. A (UL10C)	Positive Pressure Cat. B (UL10C)
Singles	N/A	4'x8'	4'x8'	4'x8'
Pairs	N/A	8'x8'	8'x8'	8'x8'
Double Egress	N/A	N/A	N/A	N/A
Temp. Rise Rating	Max. 250°F @ 60 Min.			
Standards	Meets or exceeds WDMA I.S.-1A			
Faces	GrainArt™, Primed HDF, Raw HDF			
Adhesive Bond	Type 1 Crosslinked PVA			
Core Material	Noncombustible Mineral Composite			
Core/ Edge Interface	Bonded			
Stiles	HE	1/2" Hardwood outer stile (before trim) bonded to a 1" Mineral Composite inner stile		
	LE	1/2" Hardwood outer stile (before trim) bonded to a 1" Mineral Composite inner stile laminated with HPL or veneer to match faces		
Rails	Top	1/2" Hardwood outer rail (before trim) bonded to a 6" Mineral Composite inner rail		
	Bottom	1/2" Hardwood outer rail (before trim) bonded to a 1 1/2" Mineral Composite inner rail		
Lites & Louvers	Per machining sheets provided at time of order			
Machining	Per machining sheets and hardware manufacturer's templates provided at time of order			
Recycled & Renewable Content	Please contact factory			
Weight	4.15 lb/ft ² *			
Warranty	One year limited warranty for interior use, see limited warranty for details			

*Based on 3'x7' door leaf without additional blocking.